

INTEGRATED COMPONENTS INCORPORATED

Inspection Tool Register

Inspection Tool	Location	Calibration Status	Calibration Frequency	Calibration Method	Acceptance Criteria
Certified Ring Gages					
3.751	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
2.751	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
2.000	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1.750 (2)	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1.250 (2)	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1.000 (2)	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.8750	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.7500 (3)	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.6250	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.500	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.3750 (2)	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.3437 (2)	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.2500	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.9062	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.5625	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1.39984	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.6252	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.8750	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
2.2490	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1.0000	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.5623	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.6878	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.1895	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.5000	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.8120	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
Bore Gages					
1. 0.700"-1.400"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.0001
2. 1.400"-2.400"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.0001
3. 2.000"-4.000"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.0001
4. 0.400"-0.700" SN 2923S-10	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.0001
5. 0.400"-0.700" SN 25-511	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.0001
Certified Thread Plugs					
3/4-16 UNF 3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1/2-20 UNF 2B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1

INTEGRATED COMPONENTS INCORPORATED

Inspection Tool Register

5/16-24 UNJF 3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1/4-28 UNF 3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
10-32 UNF 3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
6-32 UNC 3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
7/16-20 UNF 3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1 1/4-18 UNEF-3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
5/8-18 UNF 3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
3/8-24 UNF 3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1 1/8-12 UNF 2B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1/4-28 UNF 3B STI	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
6-32 UNC 3B STI	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
8-32 UNC 3B STI	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
2-56 UNC 3B STI	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
2.125-16 UN-3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
5/16-24 UNF 3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.6875-UNS 2B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1/2-20 UNF 3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.5625 UNJF-2B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
3/8-16 UNC 3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1.00-14 UNS 3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1 3/4-16 UN 3B	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
Certified Thread Gages					
3/4-16 UNF 2A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1-12 UNJF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.9690-32 UNS 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1/4-28 UNF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
9/16-18 UNF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1 1/4-18 UNEF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
3/8-24 UNF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.3125-24 UNJF 3A - LH	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1/2-20 UNF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1/2-20 UNF 2A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1/4-28 UNF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.437-20 UNS 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.3125-24 UNJF 3A - LH	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
10-32 UNF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
5/8-18 UNF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
3/8-24 UNF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1

INTEGRATED COMPONENTS INCORPORATED

Inspection Tool Register

3/4-16 UNF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
7/16-24 UNS 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
3/4-16 UNF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1 1/4-12 UNF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
7/16-20 UNF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
3/4-16 UNJF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1.125-12 UNJF 3A	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1

ID Micrometers

1. .175"-.225"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
2. .275"-.350"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
3. .350"-.425"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
4. 3/8"-1/2"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
5. .5"-.650"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
6. .600"-.700"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
7. .700"-.800"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
8. .800"-1.00"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
9. 1.00"-1.20"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
10. 1.20"-1.40"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
11. 1.80"-2.00"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
12. 2.20"-2.50"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
13. 2.40"-2.80"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
14. .250"-.275"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
15. .425-.500"	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
16. .500-.600" (SN 6H 0079 08)	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005
17. .800-1.000" (SN 243352)	IR	Calibrate Before Each Use	Before Each Use	Certified Ring Gage	+/-0.00005

OD Micrometers

0-1" Serial Number 31	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1-2" Serial Number 32	MC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
7-8" Serial Number 80	SC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
2-3" Serial Number 82	HL	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" B&S Serial Number 83	SC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Point Serial Number 84	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
3-4" Serial Number 85	SC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Point Serial Number 88	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-6" Depth Serial Number 92	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Blade Serial Number 93	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1-2" Serial Number 100 (Joshua Shorter)	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1

INTEGRATED COMPONENTS INCORPORATED

Inspection Tool Register

2-3" Serial Number 101 (Joshua Shorter)	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Serial Number 200	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1-2" Serial Number 201	HM	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
6-7" Serial Number 202	SC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
2-3" Serial Number 203	MC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Serial Number 204	HL	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1-2" Serial Number 205	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
2-3" Serial Number 206	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
3-4" Serial Number 207	HL	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Serial Number 208	HM	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Serial Number 209	MC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Serial Number 210	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1-2" Serial Number 776	HL	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Serial Number 777	IPI	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Serial Number 831	SC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Serial Number 71115899	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Serial Number 304	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Electronic Serial Number 25219171	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-6" Depth Serial 94	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-6" Depth Serial Number 95	MC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-6" Depth Serial Number 96	HM	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Digital Serial Number 25228036	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1-2" Electronic Serial Number 35155386	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1-2" Electronic Serial Number 35155358	SC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
8-9" Serial Number 177	SC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Point 300	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Point 302	KW	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Digital Serial Number 63274682	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Digital Serial Number 63274688	KW	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Point 301	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Point 303	MC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1 Electronic Serial Number 63321443	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Electronic SN 63058096	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-1" Electronic SN 59103013	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1-2" Serial Number 305	GC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
2-3" Serial Number 306	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
4-5" Serial Number 90	GC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
5-6 Serial Number 89	GC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1

INTEGRATED COMPONENTS INCORPORATED

Inspection Tool Register

Calipers

0-8" Serial Number 6083616	MC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-6" Electronic Serial Number 0433039797B-6	IPI	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-6" Electronic Serial Number 17078810	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-8" Electronic Serial Number 3A067001	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-6" Serial Number 2R286801	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-12" Serial Number 194	MC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-12" Serial Number 195	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-12" Serial Number 196	HM	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-8" Electronic Serial Number 111201638J0	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-8" Electronic Serial Number 11097398	MC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-8" Electronic Serial Number 13220625	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-6" Electronic Serial Number 6A065701	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-6" Electronic Serial Number 6A009101	MC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-8" Electronic Serial Number 14249126	MC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-8" Electronic Serial Number 7K 0087 01	MC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-8" Electronic Serial Number 15241345	MC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-8" Electronic Serial Number 14325046	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-8" Electronic Serial Number 13134207	MC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-8" Electronic Serial Number 14325045	LC	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-8" Electronic Serial Number 411200210J0	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1

Gear Measuring Wires

.054 3EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.035 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.144 3EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.108 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.096 4EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.030 6EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.0864 4EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.072 5EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.3456 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.320 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.025 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.216 3EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.288 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.027 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.120 6EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001

INTEGRATED COMPONENTS INCORPORATED

Inspection Tool Register

.048 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.060 4EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.432 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.036 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.048 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.1299 1EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.1368 1EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.171 1EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.172 1EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.189 1EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.190 1EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.024 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.040 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.196 1EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.328 1EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.327 1EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.326 1EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.160 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.13091 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.320 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.020 2EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001
.02062 3EA	GC	Before Each Use	Verify Before Each Use	OD Micrometer	+/-0.0001

Height Gages

0-24" Serial Number 07020104	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-18" FOR REFERENCE ONLY	LC	FOR REFERENCE ONLY	FOR REFERENCE ONLY	FOR REFERENCE ONLY	FOR REFERENCE ONLY
0-18" Serial Number 16102041	KW	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0-24" Serial Number 17000246	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1

Rockwell Hardness Tester

1. Serial Number 3JR-7342	IR	Outside Calibration	Yearly	ASTM E 18-08b	ASTM E 18-08b
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Surface Plates

1. 24" x 24" x 4" Serial Number 4080	IPI	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
2. 24" x 36" x 4" Serial Number D-95-07	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1

Air Gage

1. Federal Air Gage Serial Number AG-01	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
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INTEGRATED COMPONENTS INCORPORATED

Inspection Tool Register

Air Probes

0.8750	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
2.2490	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.7500	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
1.0000	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.5623	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.68785	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.6252	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
0.8120	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1

Certified Gage Blocks

(Numbers 1-10 Belong to Gage Set S/N 0501813)

1. .105 Serial Number 34712	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
2. .210 Serial Number 22016	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
3. .315 Serial Number 22074	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
4. .420 Serial Number 23422	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
5. .500 Serial Number 52034	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
6. .605 Serial Number 50657	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
7. .710 Serial Number 24707	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
8. .815 Serial Number 50829	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
9. .920 Serial Number 51085	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
10. 1.000 Serial Number 45307	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
11. 1.000 Serial Number 84823	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
12. 2.000 Serial Number 79141	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
13. 3.000 Serial Number 70035	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1

Radius Gage

1 Set Serial Number 231196	IR	Outside Calibration	Yearly	ANSI/NCSL Z540-1	ANSI/NCSL Z540-1
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Chamfer Gages

1.00-2.00 90DEG Chamfer Gage SN 57248	IR	Calibrate Before Each Use	Before Each Use	Verify with dimension on +/-0.0001
0.00-0.50 90DEG Chamfer Gage SN 683-1Z	IR	Calibrate Before Each Use	Before Each Use	Verify with dimension on +/-0.0001
0.50-1.00 90DEG Chamfer Gage SN 683-3Z	IR	Calibrate Before Each Use	Before Each Use	Verify with dimension on +/-0.0001

Pin Gage

1 Set Range 0.0110-0.2500 Minus	IR	Calibrate Before Each Us	Before Each Use	Measure with calibrated +0.0000"/-0.0002"
1 Set Range 0.2510-0.5000 Minus	IR	Calibrate Before Each Us	Before Each Use	Measure with calibrated +0.0000"/-0.0002"

INTEGRATED COMPONENTS INCORPORATED

Inspection Tool Register

Location Legend:

HL: Hitache Lathe

HM: Hitachi Mill

IPI: In-Process Inspection Room

IR: Inspection Room/Inventory Room

LC: Lathe Cell

MC: Mill Cell

SC: Shaper Cell

KW: Kiwa

NOTE: Location noted is where tool was originally designated. See Johnson Gage inspection record for latest informaton.